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D120-639-043
Job Sheet 198107



Part No: D120-639-043 Job Qty: 9 pcs ✓
Part Name: EC120 - OEM Replacement Wearplates - Heavy-Duty Full-Length, LH

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 7/22/19 Job Tracking No:
Due Date: 8/26/19 Created By: Marie Lajeunesse
Type: SOLD Description: ORDER 18140
Note: IIN-D120-639 REV.B-PRELIM IPP REV A 18.11.19 NEW ISSUE RQ VERIFIED BY DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	9 pcs		8/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S210594



Part: D120-639-043

Job No: 198107

Serial No/Batch: S210594

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH01-25 Issue 1, FAA-TC SR013471

110 QC 4	9 pcs	8/26/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
120 Packaging 3-1 - Stock - B4B	9 pcs	8/26/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
130 DC - 1 - B4B	9 pcs	8/26/19	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
140 QC 21 - FG	9 pcs	8/26/19	0.00 0.00	Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
130 DC - 1 - B4B	9 pcs	8/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	9 pcs	8/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	

DAS 8/29/2009
75
9-89
Max B

8/29/2009
Max B

Part Op 100 - pick kit
Descriptions: 110 - QC4- 100% Inspect kits for completeness
120 - Package and Identify as per PPP D120-639-043
130 - Photocopy bluefile and type labels per PPP D120-639-043 CHG 001
140 - QC21- Final Inspection - Work Order Release

011713

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5618-3	FWD Wearplate Heavy-Duty, LH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204398
D5619-3	AFT Wearplate Heavy-Duty, LH/RH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204493
D5632-041	MID Wearplate, LH	9 pcs (1 ea)	100-Packaging 1 - Pick Kit	5204318

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	D5618-3	9	0	0
	D5619-3	9	0	0
	D5632-041	9	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/22/19 12:57 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

DAI
AEROSPA

Route update only

NCR No.

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Job: _____		DISPOSITION			DEPARTMENT/PROCESS										
Part No. _____		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality				
Date :	Sequence #:	QTY Affected :		MRB (QS1042)											
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced			Contamination			Power Loss/Surge			Positioned Wrong		
				Bending			Misaligned/off center			Folio/Program			Outside Tolerance		
				Crushing			BOM/Route			Grain Direction			Drawing		
Cracks			Broken/Damage/Defect			Weld			Finish			Part Lost/Missing			
Crimp/Kink/Ripple/Wave/Twist			Incomplete/Unclear Instructions			Wrong Stock Pulled			Out of Sequence			Misread			
Marks/Chatter			Drill Holes			Out of Sequence			Off-set/Set-up						
Mislabeled			Fit/Function			Off-set/Set-up									
Other/Details:															
				Completed By											
				Lead hand / Supervisor											
				QC / QA Coordinator											